

1. Painting and paint repair of the standard (unpainted) MonoPan® surface

For painting and to repair damages on the standard (unpainted) surface a special colour system is available:
Colour system PETER-LACKE GmbH.

1.	Clean	Cleaner	Make free of dust, degrease, e.g. with Special Thinner P86001 (Peter-Lacke)
2.	Primer	Adhesion promoter Pehafix P71975	
3.	Filler	2C-Filler Pehapol P81914	With hardener P85045
4.	Topcoat	Typical 2-component car-spray-paint	

2. Varnishing of the standard painted MonoPan® surface

MonoPan® can be delivered with a standard factory paint (white RAL 9010). This current paint system is built up as follows:

1. Adhesion promoter (transparent),
2. White filler: RAL9010
3. topcoat.

The panels can be repainted in desired colours according following steps:

1. Clean the surface according handling prescriptions of the paint supplier.
2. Apply a typical 2-component car spray paint.

Remarks

- Cleaning of the surface (clean from dust and grease or oil) is necessary before painting.
- For untreated MonoPan® surface a pre-treatment of the surface is absolutely necessary, e.g. the process described above! Alternative methods of surface treatment can also be used. Please contact the various companies which offer these kinds of treatment, e.g. flaming and plasma.
- Further information of the mentioned supplier can be found on the internet under the following link:

www.peter-lacke.de

For applications, treatment and storage please pay attention to the „Technical Data Sheet“ of the manufacturer.

The specifications in this data sheet represent the current state of our technical knowledge and its purpose is to inform about MonoPan® and its applications. The specifications therefore do not guarantee particular properties or suitability for a specific application. We reserve the right to make changes in accordance with technological processes and other developments. We guarantee faultless quality in accordance with our conditions of sale.